Amendments to the Claims:

This listing of claims will replace all prior versions, and listings of claims in the application:

Listing of Claims:

1. (currently amended) A calender for treating a product web, said calender comprising:

a plurality of rolls arranged along a loading plane in a roll stack having a first end and a second end, the plurality of rolls including hard rolls, and resilient rolls and treating nips, wherein each treating nip is formed by a juncture of one of said hard rolls and one of said resilient rolls;

an electronic memory for storing set points for a start-up phase and an operating phase of the calender;

a power control arrangement; and

a plurality of drives, with one drive connected to each roll in the treating nip, each drive applying specific power to its respectively driven roll, wherein in the start-up phase the rotational speed is set and controlled and in the operating phase power control is carried out with the power control arrangement, wherein the power includes re-forming, transporting and loss power.

2. (original) A calender as in claim 1, further comprising a control device for adjusting drive power distribution among all drives, said control device including individual controllers which are connected to an overall controller.

3. (original) A calender as in claim 2, wherein the control device is adapted to control the total power output of the drives during operation.

4. (original) A calender as in claim 1, further comprising means for measuring actual roll bearing forces at right angles to the loading plane.